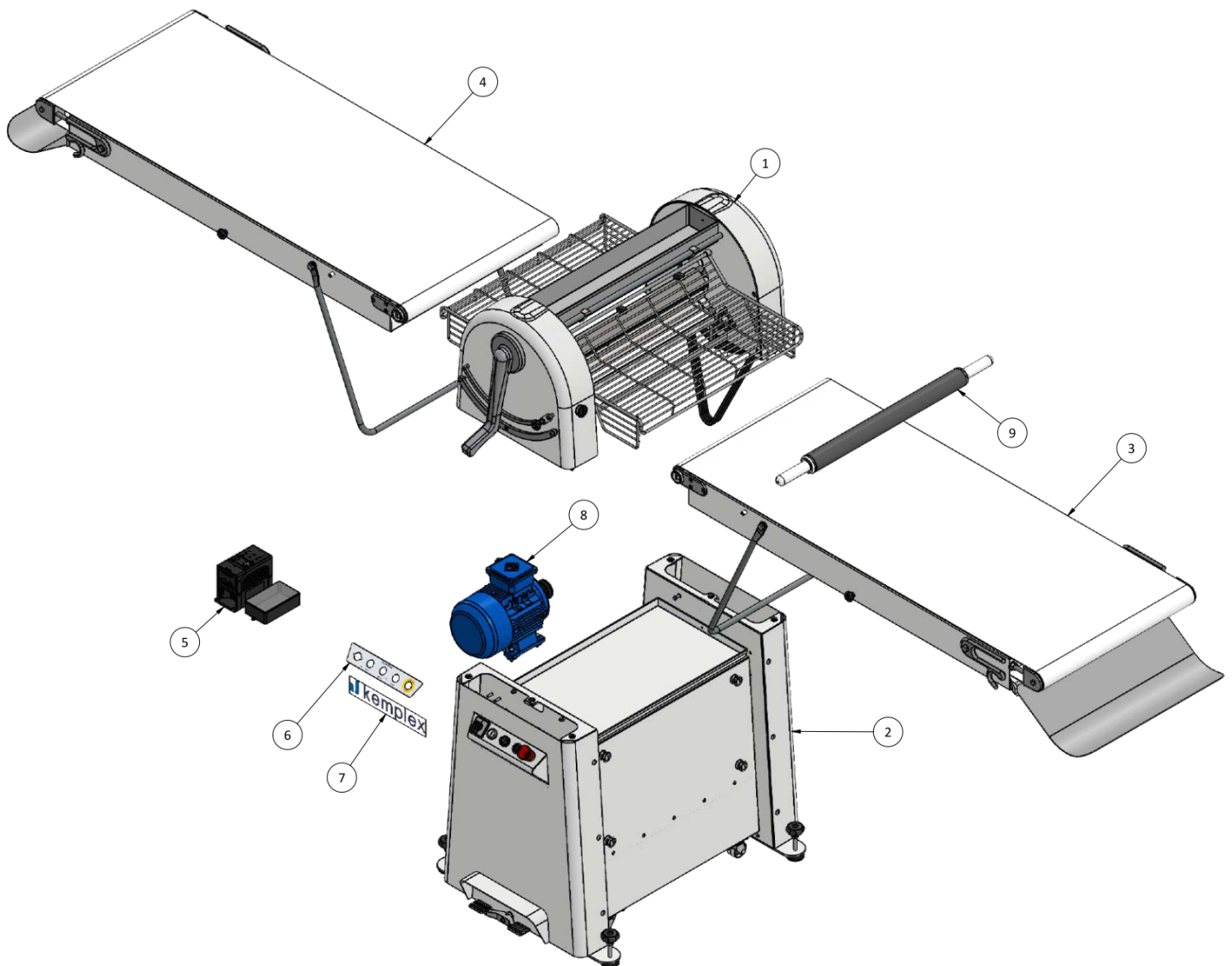


PARTS BREAKDOWN

ITEM	MODEL	SERIAL NUMBER
48765	BE-IT-1500	000001 - 999999

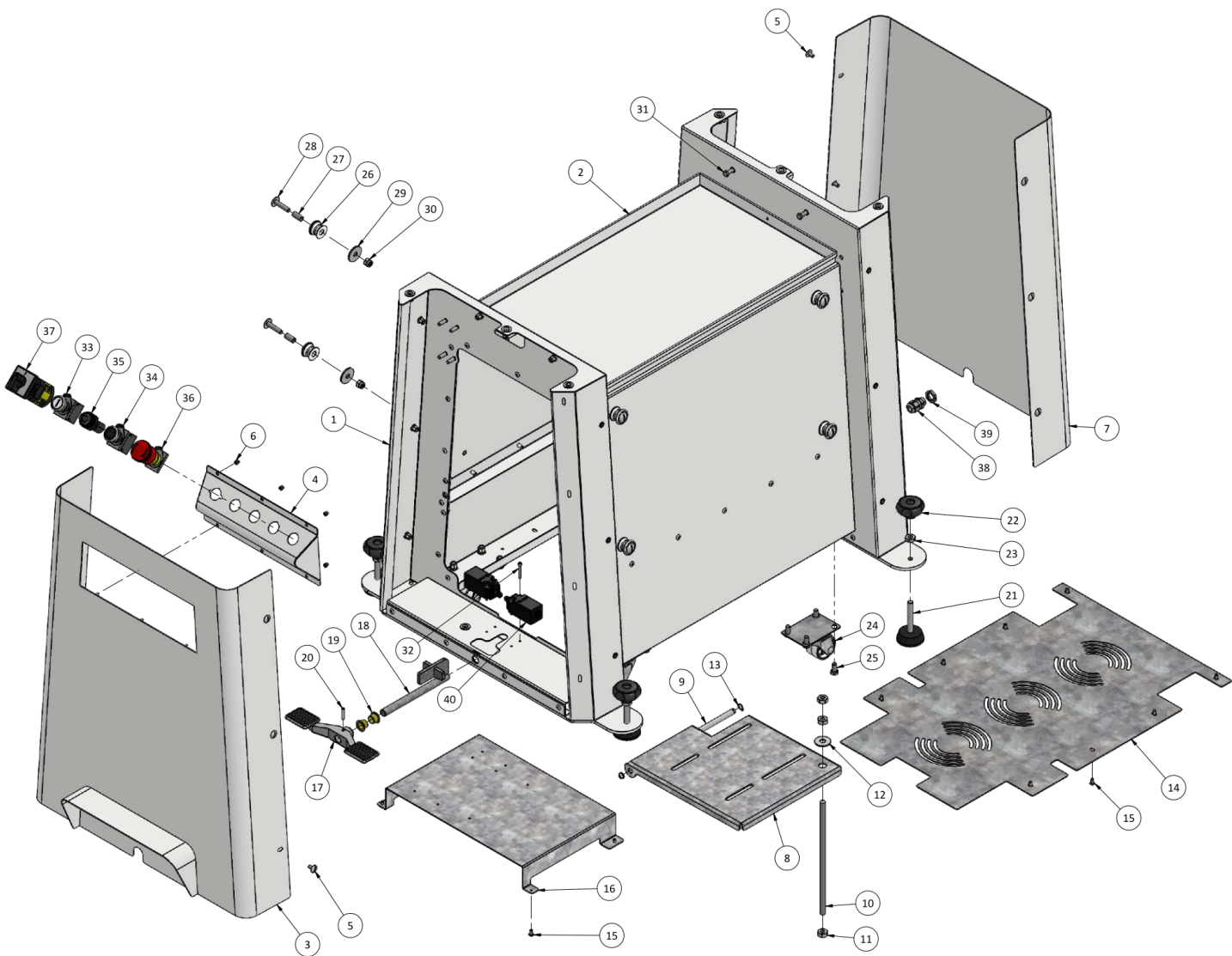
Main Unit



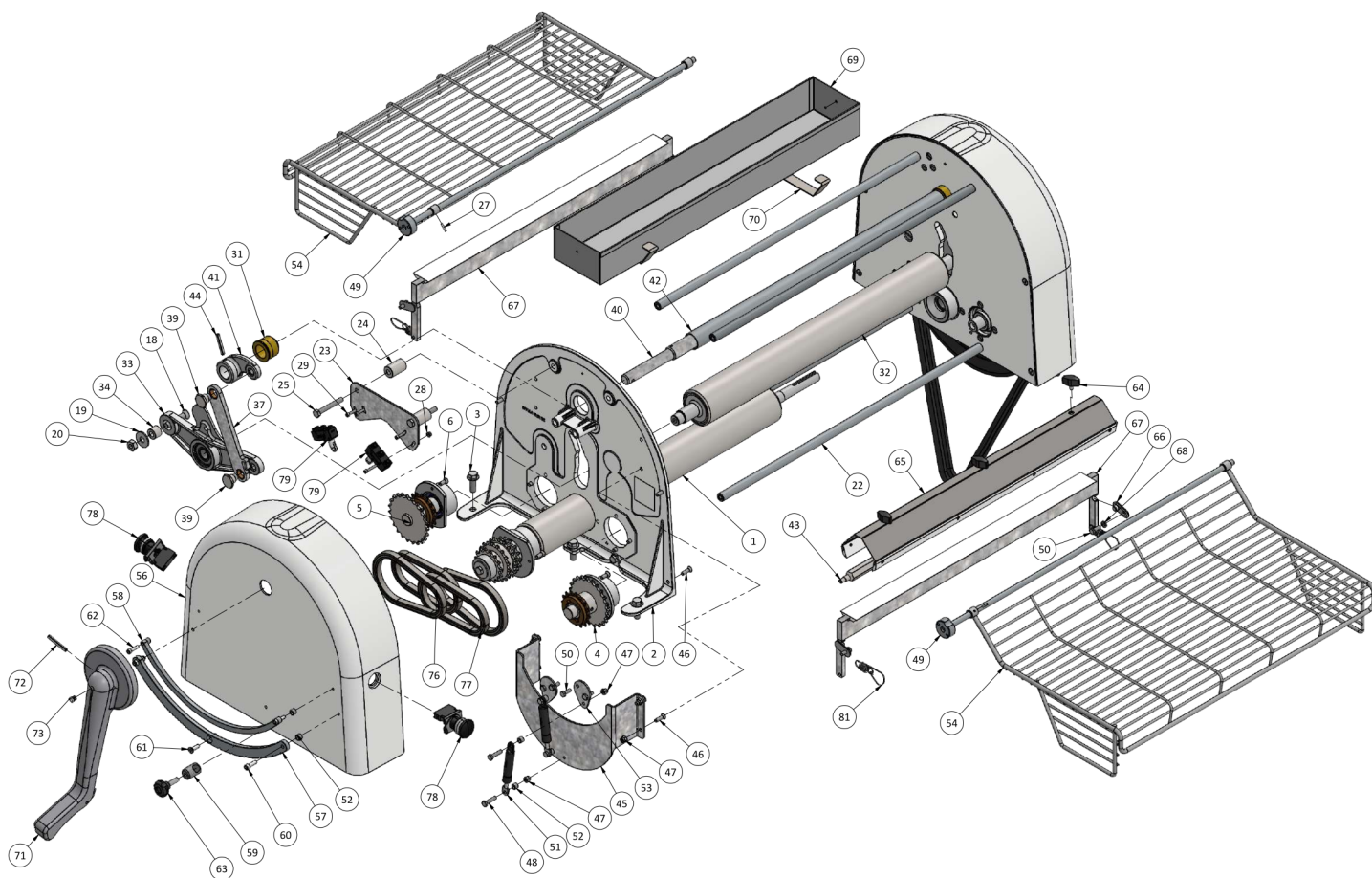
PARTS BREAKDOWN

ITEM	MODEL	SERIAL NUMBER
48765	BE-IT-1500	000001 - 999999

Base Assembly



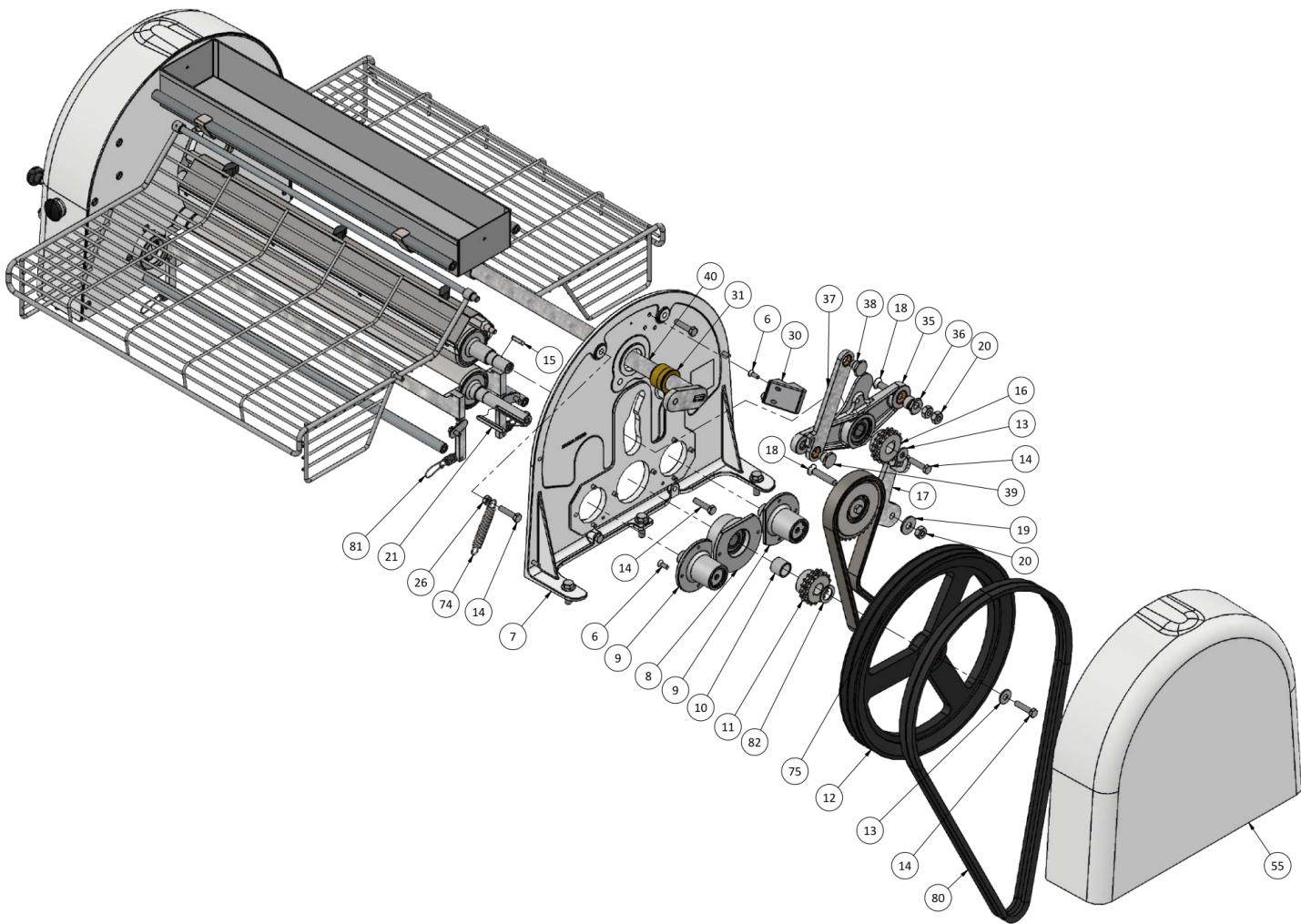
Roller Assembly



PARTS BREAKDOWN

ITEM	MODEL	SERIAL NUMBER
48765	BE-IT-1500	000001 - 999999

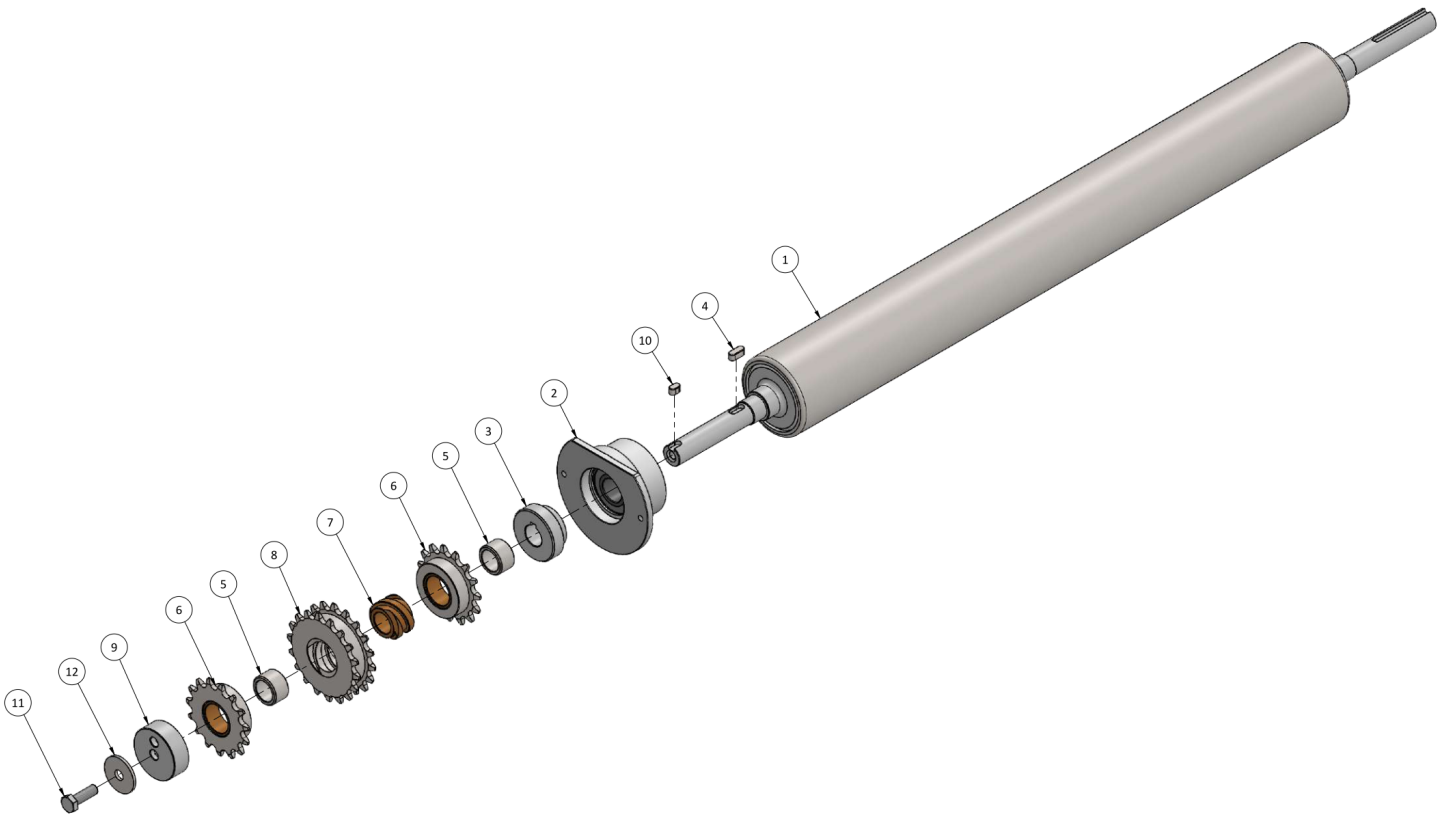
Roller Assembly



PARTS BREAKDOWN

ITEM	MODEL	SERIAL NUMBER
48765	BE-IT-1500	000001 - 999999

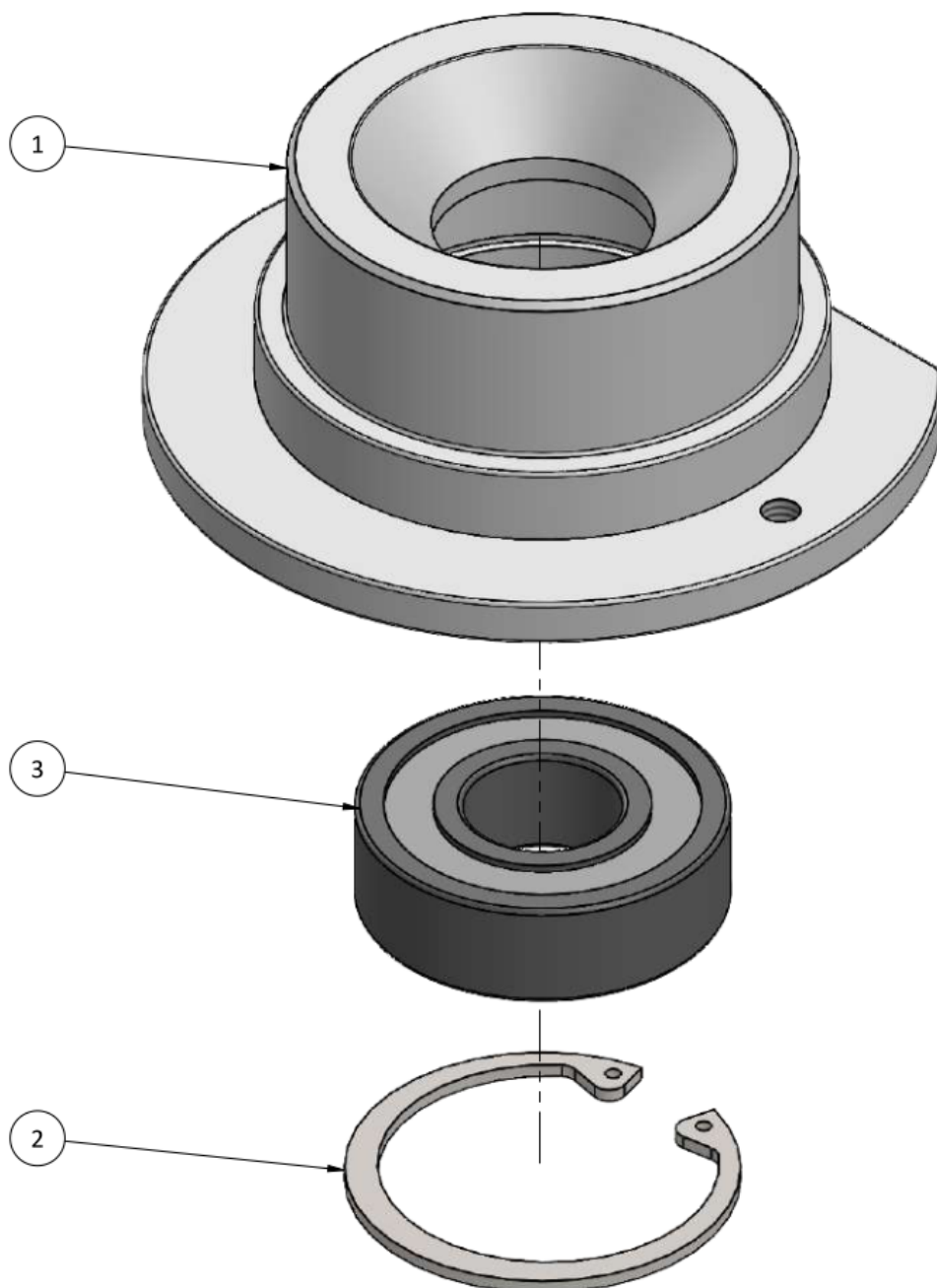
Rolling Pin



PARTS BREAKDOWN

ITEM	MODEL	SERIAL NUMBER
48765	BE-IT-1500	000001 - 999999

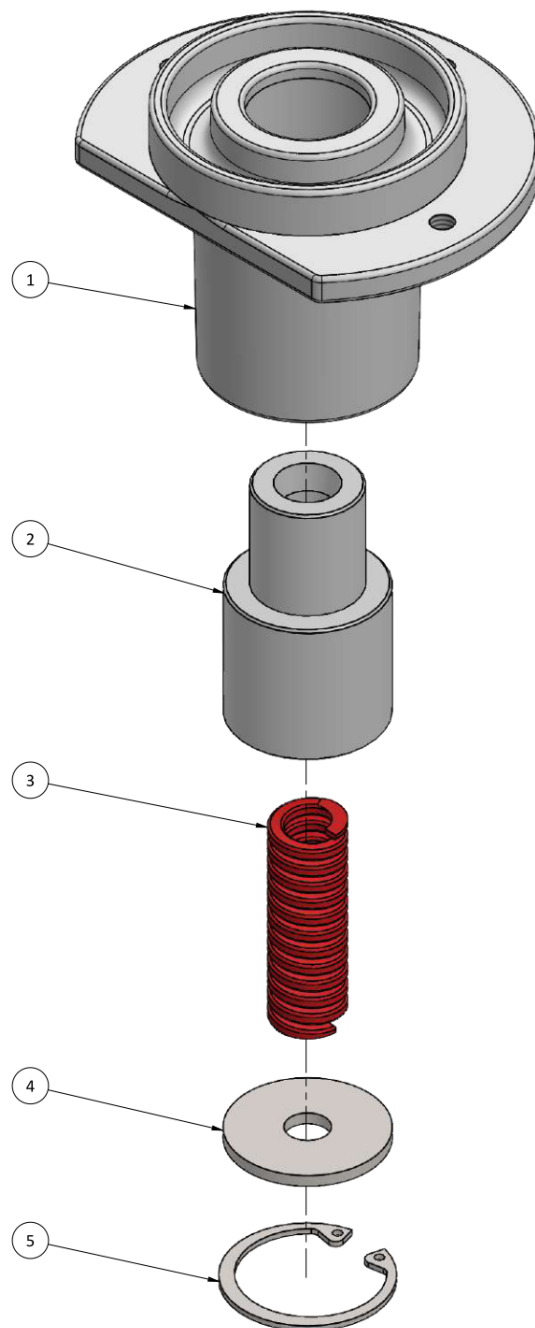
Cylindrical Flange



PARTS BREAKDOWN

ITEM	MODEL	SERIAL NUMBER
48765	BE-IT-1500	000001 - 999999

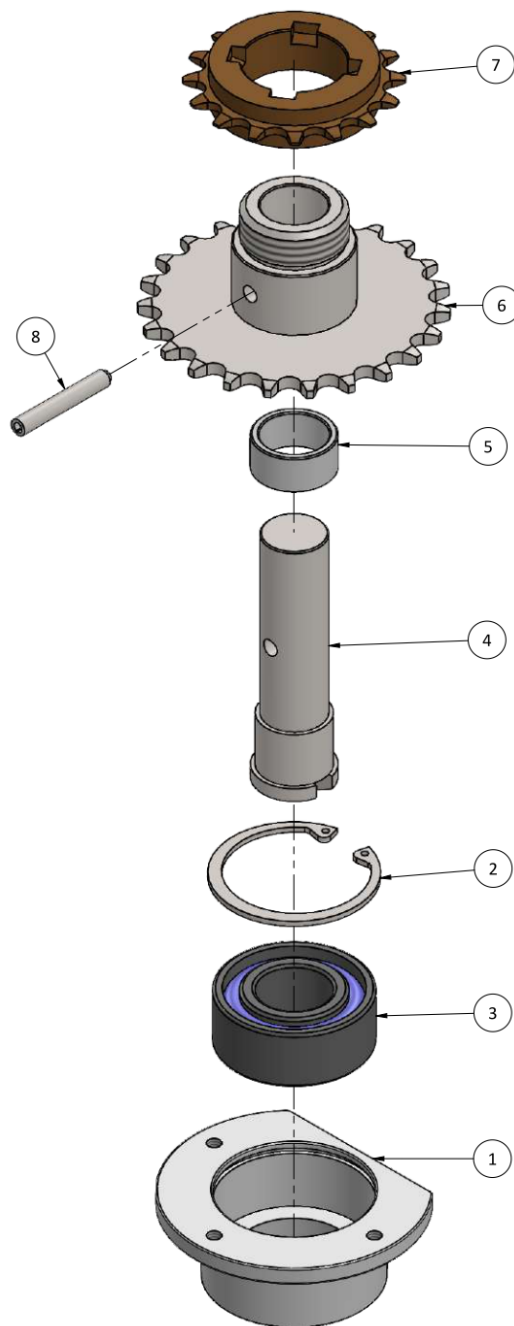
Spring Group



PARTS BREAKDOWN

ITEM	MODEL	SERIAL NUMBER
48765	BE-IT-1500	000001 - 999999

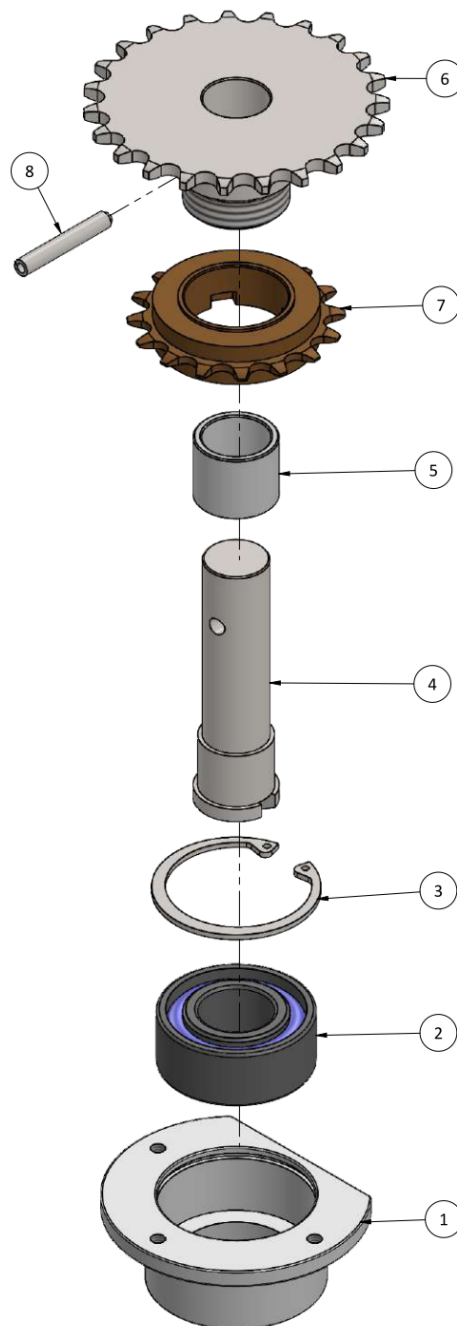
Right Gear



PARTS BREAKDOWN

ITEM	MODEL	SERIAL NUMBER
48765	BE-IT-1500	000001 - 999999

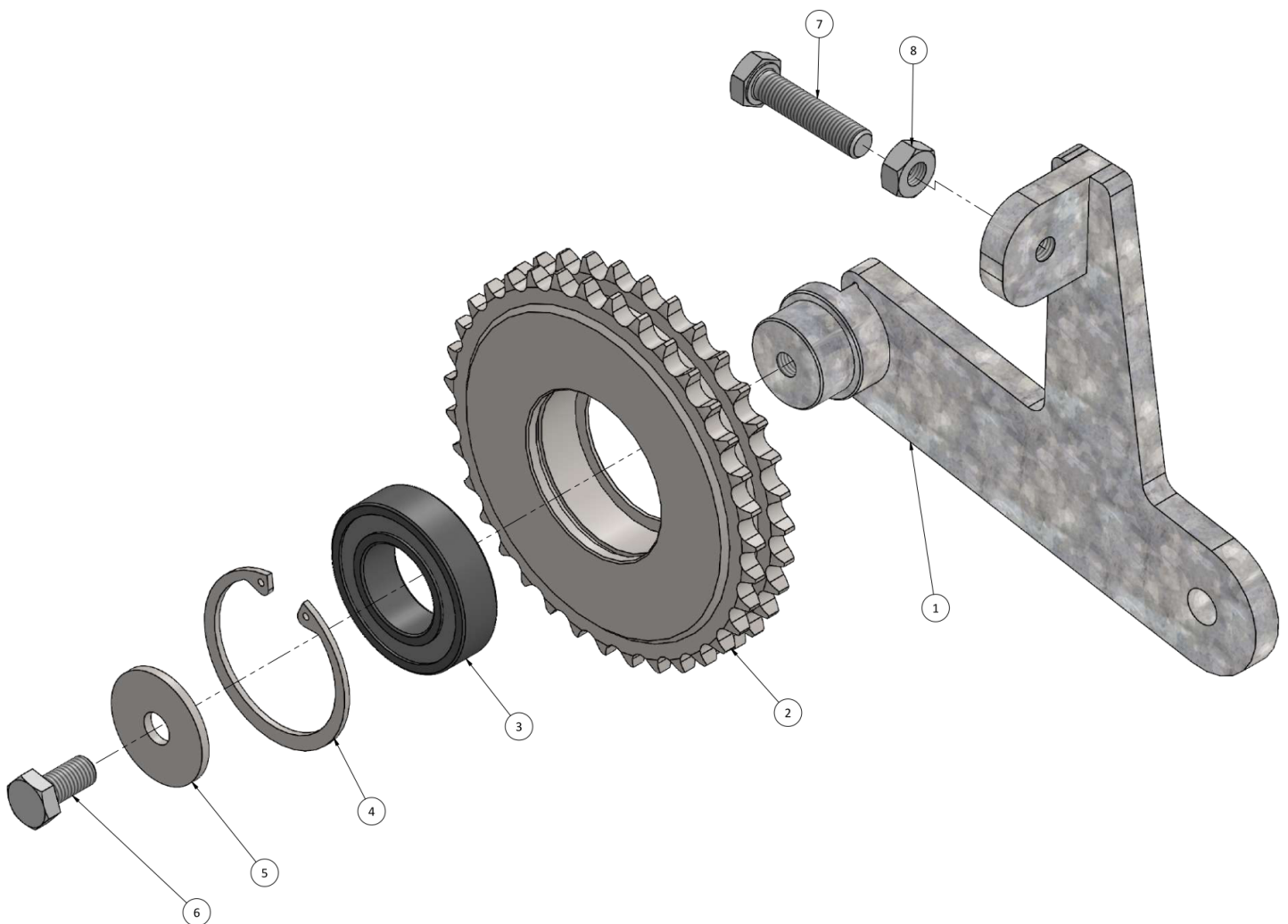
Left Gear



PARTS BREAKDOWN

ITEM	MODEL	SERIAL NUMBER
48765	BE-IT-1500	000001 - 999999

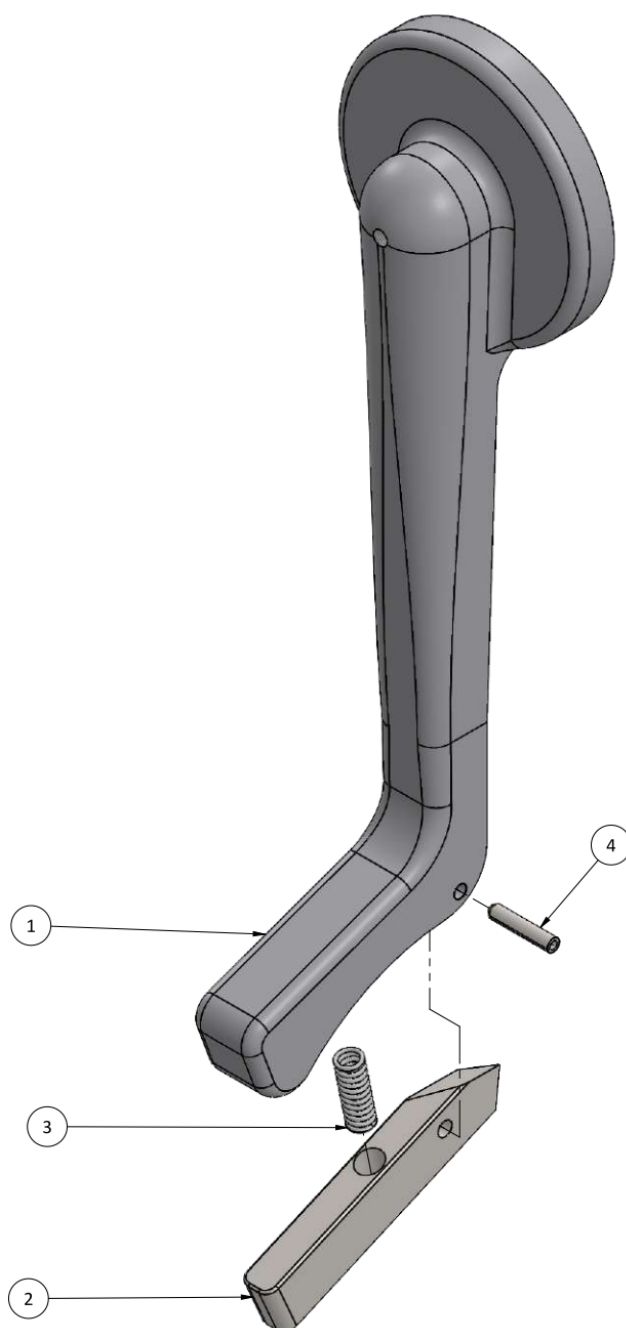
Chain Tensioner



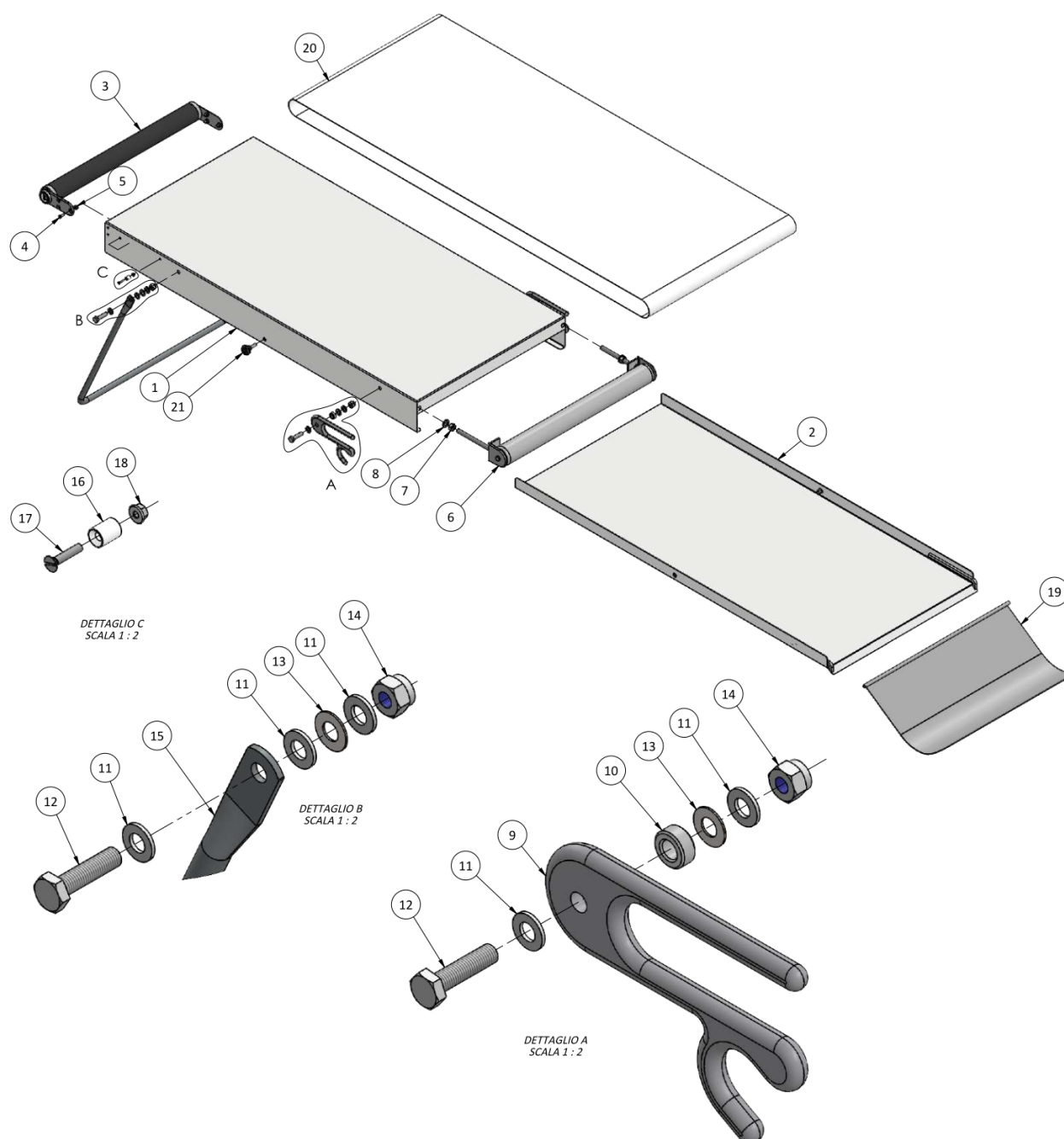
PARTS BREAKDOWN

ITEM	MODEL	SERIAL NUMBER
48765	BE-IT-1500	000001 - 999999

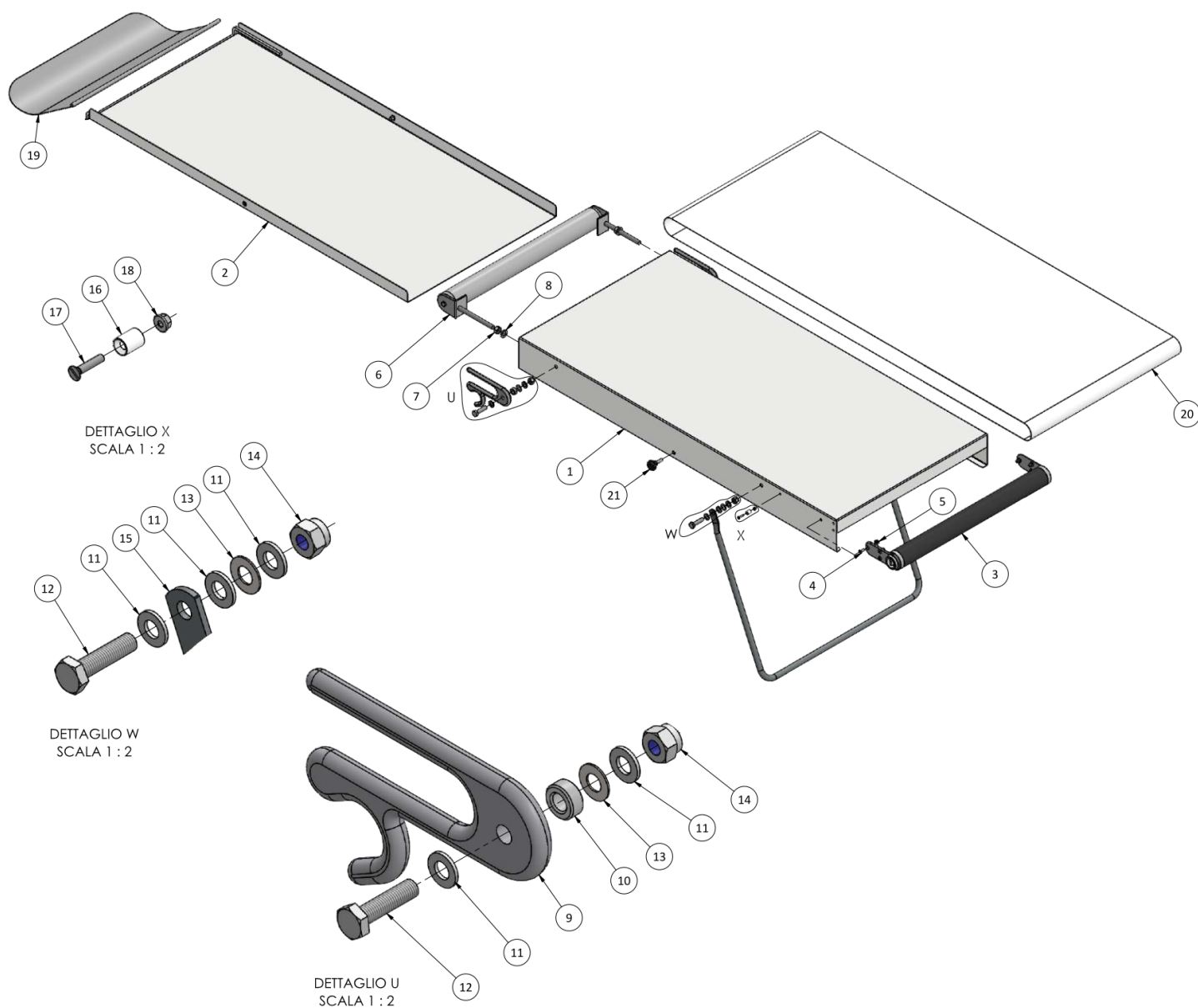
Handle Assembly



Right Table Assembly



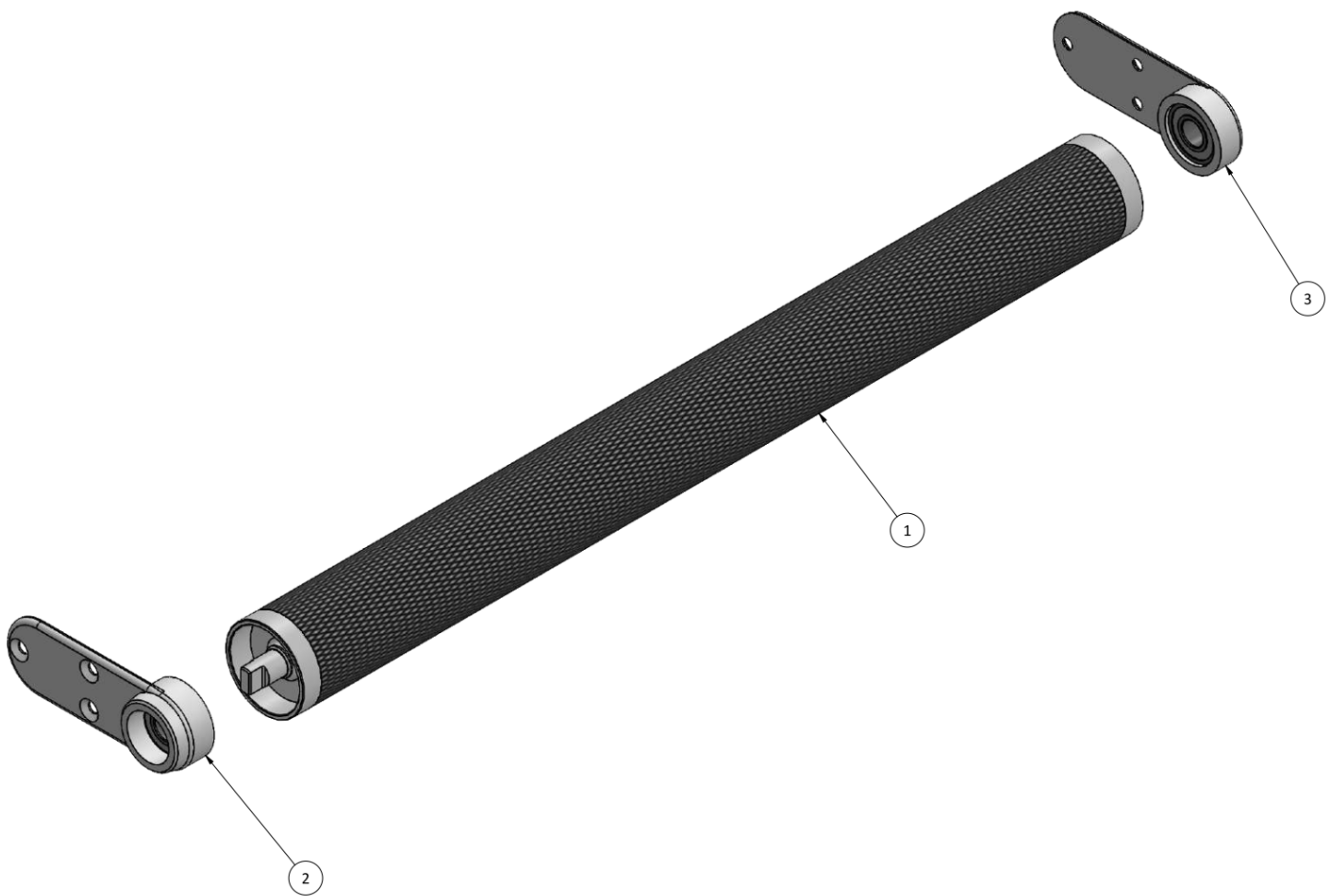
Left Table Assembly



PARTS BREAKDOWN

ITEM	MODEL	SERIAL NUMBER
48765	BE-IT-1500	000001 - 999999

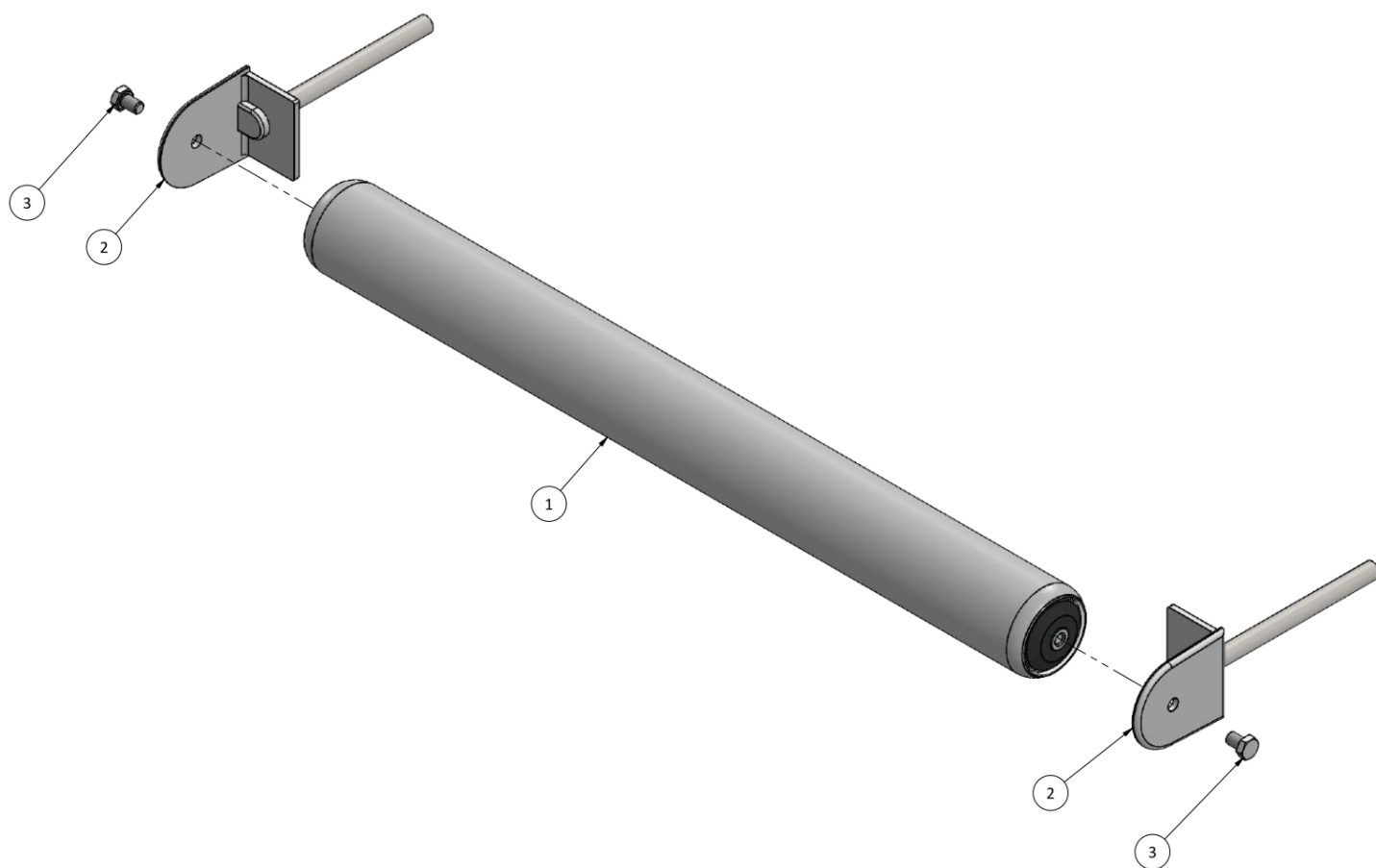
Belt Driver



PARTS BREAKDOWN

ITEM	MODEL	SERIAL NUMBER
48765	BE-IT-1500	000001 - 999999

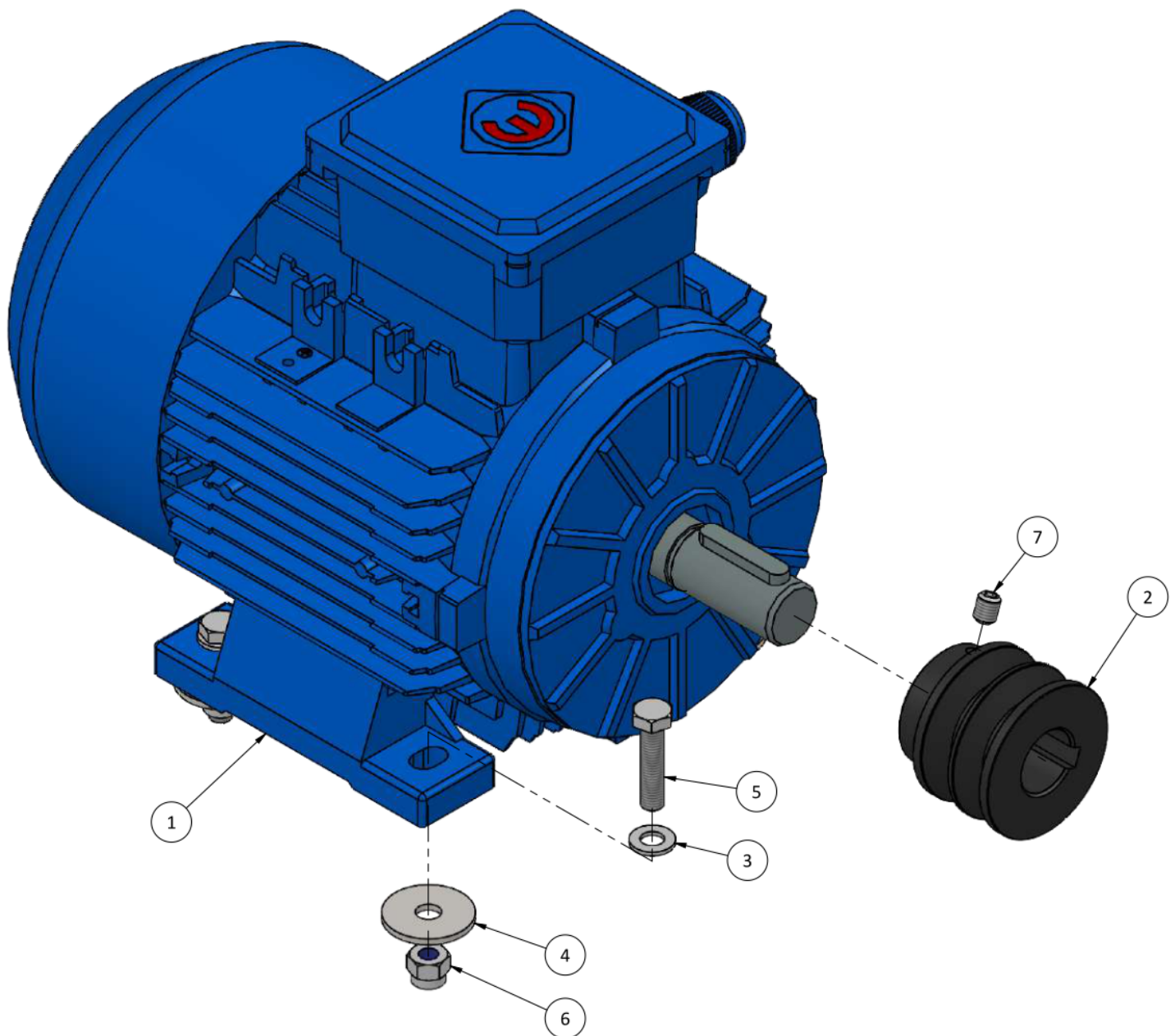
Belt Roller



PARTS BREAKDOWN

ITEM	MODEL	SERIAL NUMBER
48765	BE-IT-1500	000001 - 999999

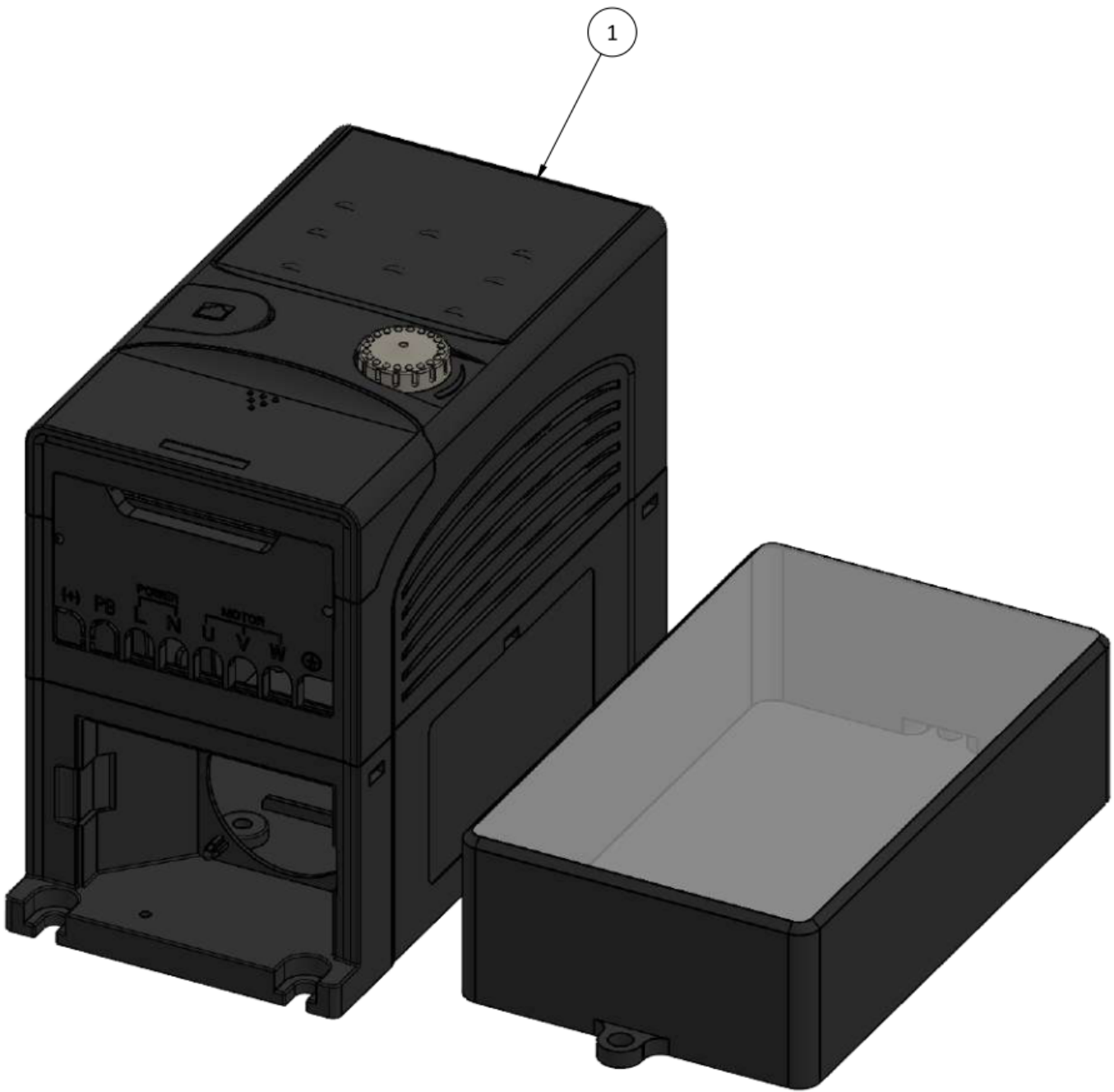
Motor



PARTS BREAKDOWN

ITEM	MODEL	SERIAL NUMBER
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Inverter



PARTS BREAKDOWN

ITEM	MODEL	SERIAL NUMBER
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Main Unit

Item No.	Description	Position	Item No.	Description	Position	Item No.	Description	Position
AW291	GR. SIDE FRAMES AND ROLLERS FOR 48765	1	AW325	LEFT TOP ASSEMBLY FOR 48765	4	AW111	LOGO STICKER KEMPLEX FOR 48765	7
AW292	GENERAL ASSEMBLY BASE FOR 48765	2	AW110	SYSTEM 200-240V 1PH 50-60HZ FOR 48765	5	AW113	MOTOR GROUP 230/400V FOR 48765	8
AW324	RIGHT TOP ASSEMBLY FOR 48765	3	AW112	CONSOLE STICKER KEMPLEX FOR 48765	6	AW295	PVC/ALUMINUM ROLLER FOR 48765	9

Base Assembly

Item No.	Description	Position	Item No.	Description	Position	Item No.	Description	Position
AW296	BASE PAINTED FOR 48765	1	AW126	WIDE WASHER ISO 7093 100 HV-ZN M10 FOR 48765	12	AW137	NUT UNI 5589 M10 8 ZN FOR 48765	23
AW297	SCRAP COLLECTION TRAY FOR 48765	2	AW127	SEGER RING 10 UNI 7435 FOR 48765	13	AW138	SWIVEL WHEEL WITH PLATE Ø50X30 FOR 48765	24
AW117	FRONT COVER+C.PED BASE FOR 48765	3	AW299	BOTTOM SHEET FOR 48765	14	AW139	SCREW TE UNI 5739 M8X16 8.8 ZN FOR 48765	25
AW118	BUTTON SUPPORT PAINTED FOR 48765	4	AW129	TBEI SCREW UNI EN ISO 7380 M5X10 A2-70 FOR 48765	15	AW140	PLATE STOP BUSH SF FOR 48765	26
AW298	SCREW POELIER INT NFE 25129 M6X12 A2-50 FOR 48765	5	AW130	PLANT SHEET FOR 48765	16	AW141	SPACER TUBE TABLE STOP SF FOR 48765	27
AW120	SELF-LOCKING NUT UNI 7473 M4 8 ZN FOR 48765	6	AW131	PASTRY PEDAL FOR 48765	17	AW300	SCREW POELIER INT NFE 25129 M8X35 A2-50 FOR 48765	28
AW121	REAR COVER BASE PAINTED FOR 48765	7	AW132	PEDAL LEVER ASSY FOR 48765	18	AW143	WIDE WASHER ISO 7093 100 HV-ZN M8 FOR 48765	29
AW122	MOTOR SUPPORT FOR 48765	8	AW133	FLANGED BEARING J JFM-1416-12 FOR 48765	19	AW289	SELF-LOCKING NUT UNI 7473 M8 8 ZN FOR 48765	30
AW123	MOTOR HINGE PIN FOR 48765	9	AW134	SPRING PIN ISO 8752 C60 Ø5X24 FOR 48765	20	AW144	SCREW TE UNI 5739 M6X30 A2-70 FOR 48765	31
AW124	THREADED ROD M10X250 ZN FOR 48765	10	AW135	BLACK FOOT M10X67 Ø50 FOR 48765	21	AW145	TCEI SCREW ISO 4762 M4X30 8.8 ZN FOR 48765	32
AW125	NUT UNI 5588 M10 8 ZN FOR 48765	11	AW136	4-LOBE HANDWHEEL Ø50 B.F.M10 BLACK FOR 48765	22	AW146	WHITE LIGHTED BUTTON GROUP "I" FOR 48765	33

PARTS BREAKDOWN

ITEM	MODEL	SERIAL NUMBER
48765	BE-IT-1500	000001 - 999999

Base Assembly

Item No.	Description	Position	Item No.	Description	Position	Item No.	Description	Position
AW147	BLACK BUTTON GROUP "O" FOR 48765	34	AW153	GENERAL SWITCH GROUP COMPLETE 0-1 20A FOR 48765	37	AW152	MICROSWITCH FR515-H0J1 PEDAL SF FOR 48765	40
AW148	10K BLACK POTENTIOMETER FOR 48765	35	AW150	CABLE GLAND PA6 M16X1.5 Ø5-10 FOR 48765	38			
AW149	EMERGENCY BUTTON GROUP WITH SNAP FOR 48765	36	AW151	CABLE GLAND NUT PA6 M16X1.5 FOR 48765	39			

Roller Assembly

Item No.	Description	Position	Item No.	Description	Position	Item No.	Description	Position
AW301	ASSEMBLED FIXED CYLINDER COMPLETE FOR 48765	1	AW164	SPROCKET 06B2 ISO-R 606 Z17 ØF19 H30 FOR 48765	11	AW172	KEY UNI 6604-A 6X6X56 C45 FOR 48765	21
AW155	FRONT SIDE PAINTED FOR 48765	2	AW165	PULLEY 2 GROOVES Ø349.5 BORE Ø19 FOR 48765	12	AW302	SIDE SPACER FOR 48765	22
AW156	HEX FLANGE SCREW UKV DIN 6921 M10X30 8.8 ZN FOR 48765	3	AW166	WASHER ISO 7093 100 HV-ZN M8 FOR 48765	13	AW174	MICRO SWITCH PLATE FOR 48765	23
AW157	GR. FLANGE DRIVE BELT RIGHT FOR 48765	4	AW167	HEX HEAD SCREW UNI 5739 M8X35 8.8 ZN FOR 48765	14	AW175	MICRO HOLDER SPACER FOR 48765	24
AW158	GR. FLANGE DRIVE BELT LEFT FOR 48765	5	AW168	KEY UNI 6604-A 6X6X25 C45 FOR 48765	15	AW176	HEX HEAD SCREW UNI 5739 M8X60 8.8 ZN FOR 48765	25
AW159	SCREW TSI ISO 2009 M6X16 A2-50 FOR 48765	6	AW169	SPROCKET 06B2 ISO-R 606 Z17 ØF19 H28 FOR 48765	16	AR038	NUT UNI 5588 M8 8 ZN FOR 48765	26
AW160	REAR SIDE PAINTED FOR 48765	7	AW170	COMPLETE CHAIN TENSIONER FOR 48765	17	AW177	ELASTIC PIN ISO 8752 C60 Ø3X16 FOR 48765	27
AW161	ASS. FLANGE CYLINDER FOR 48765	8	AW171	SCREW TSI ISO 2009 M10X50 A2-50 FOR 48765	18	AR060	FLAN NUT. KNURLED DIN 6923 M4 8 ZN FOR 48765	28
AW162	SPRING PUSH GROUP SF FOR 48765	9	AW126	WIDE WASHER ISO 7093 100 HV-ZN M10 FOR 48765	19	AW178	SOCKET HEAD CAP SCREW ISO 4762 M4X25 8.8 ZN FOR 48765	29
AW163	SPACER FIXED CYLINDER REAR FOR 48765	10	AW125	NUT UNI 5588 M10 8 ZN FOR 48765	20	AW179	CHAIN TENSIONER BLOCK FOR 48765	30

PARTS BREAKDOWN

ITEM	MODEL	SERIAL NUMBER
48765	BE-IT-1500	000001 - 999999

Roller Assembly

Item No.	Description	Position	Item No.	Description	Position	Item No.	Description	Position
AW180	BUSHING LIFT SHAFT FOR 48765	31	AW196	SELF-LOCKING NUT UNI 7473 M6 8 ZN FOR 48765	47	AW212	FOUR-LOBE HANDWHEEL Ø30 M8X25 FOR 48765	63
AW304	MOVABLE CYLINDER FOR 48765	32	AW197	HEX HEAD SCREW UNI 5739 M6X25 8.8 ZN FOR 48765	48	AW213	THUMBSCREW BLACK M6X10 FOR 48765	64
AW182	FRONT CONNECTING ROD ASSEMBLY FOR 48765	33	AW308	SAFETY ROD FOR 48765	49	AW311	UPPER SCRAPER ASSEMBLY FOR 48765	65
AW183	BUSHING LIFT ROD 20X10X16 FOR 48765	34	AW199	HEX HEAD SCREW UNI 5739 M6X16 8.8 ZN FOR 48765	50	AW215	LOWER SCRAPER ADJUSTMENT PLATE SF FOR 48765	66
AW184	REAR CONNECTING ROD ASSEMBLY FOR 48765	35	AW309	GAS SPRING D6-15 200N C=40 L=145.5 FOR 48765	51	AW312	LOWER SCRAPER FOR 48765	67
AW185	BUSHING FOR ROD FOR 48765	36	AW201	SECTOR SPACER FOR 48765	52	AW217	WASHER ISO 7089 200 HV-ZN M6 FOR 48765	68
AW186	HANDLE LEVER ROD ASSEMBLY SF FOR 48765	37	AW202	GAS SPRING LEVER SAFETY FOR 48765	53	AW313	FLOUR TRAY FOR 48765	69
AW187	BOLT ROD GROUP L=20.5 FOR 48765	38	AW310	SAFETY GRILL ASSEMBLY FOR 48765	54	AW219	FLOUR TRAY SUPPORT FOR 48765	70
AW188	BOLT ROD GROUP L=22.25 FOR 48765	39	AW204	REAR SIDE COVER PAINTED FOR 48765	55	AW220	HANDLE ASSEMBLY FOR 48765	71
AW305	HANDLE SHAFT ASSEMBLY FOR 48765	40	AW205	FRONT SIDE COVER PAINTED FOR 48765	56	AW221	ELASTIC PIN ISO 8752 C60 Ø6X45 FOR 48765	72
AW190	LIFTING ROD CYLINDER FOR 48765	41	AW206	GEAR SECTOR FOR 48765	57	AW222	WHITE FINNED END CAP Ø10 FOR 48765	73
AW306	SHAFT COVER TUBE FOR 48765	42	AW207	HANDLE STOP SECTOR FOR 48765	58	AW223	TENSION SPRING Ø14.5 SP.2 L=90 FOR 48765	74
AW307	SCRAPER SHAFT FOR 48765	43	AW208	HANDLE STOP SF FOR 48765	59	AW224	CHAIN 06B-2 3/8" 75 LINKS + CONNECTOR FOR 48765	75
AW193	ELASTIC PIN ISO 8752 C60 Ø6X40 FOR 48765	44	AQ881	HEX SOCKET HEAD CAP SCREW (STAINLESS STEEL) M6X20 A2-70 FOR 48765	60	AW225	CHAIN 083-1 1/2" 32 LINKS + CONNECTOR FOR 48765	76
AW194	SPRING SUPPORT BRACKET SF FOR 48765	45	AW210	FLAT SOCKET SCREW UNI EN ISO 10642 M6X20 A2-70 FOR 48765	61	AW226	CHAIN 083-1 1/2" 30 LINKS + CONNECTOR FOR 48765	77
AW195	SCREW TSI ISO 2009 M6X20 A2-50 FOR 48765	46	AW211	SOCKET HEAD CAP SCREW UNI EN ISO 4762 M5X20 A2-70 FOR 48765	62	AW227	GR. MUSHROOM PUSH-BUTTON BLACK FOR 48765	78

PARTS BREAKDOWN

ITEM	MODEL	SERIAL NUMBER
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Roller Assembly

Item No.	Description	Position	Item No.	Description	Position	Item No.	Description	Position
AW228	ROLLER PUSH MICRO SWITCH FOR 48765	79	AW230	TENSION SPRING ØE 15 F1.5 L=15 MM FOR 48765	81			
AW229	V-BELT A 61 1550 FOR 48765	80	AW231	SPACER PULLEY-SPROCKET SF2.0 FOR 48765	82			

Rolling Pin

Item No.	Description	Position	Item No.	Description	Position	Item No.	Description	Position
AW314	FIXED CYLINDER FOR 48765	1	AW235	INNER RING BUSHING FIXED CYLINDER FOR 48765	5	AW239	FIXED CYLINDER WASHER FOR 48765	9
AW161	ASS. CYLINDER FLANGE FOR 48765	2	AW236	SPROCKET 0831 Z15 + BUSHING FOR 48765	6	AW240	KEY UNI 6604-A 6X6X10 C45 FOR 48765	10
AW233	SPACER T FIXED CYLINDER FOR 48765	3	AW237	DOUBLE-START SCREW FOR 48765	7	AW241	SCREW TE UNI 5739 M8X25 8.8 ZN FOR 48765	11
AW234	KEY UNI 6604-A 6X6X15 C45 FOR 48765	4	AW238	SPROCKET 0832 ISO/R 606 Z18 DOUBLE-START FOR 48765	8	AW143	WIDE WASHER ISO 7093 100 HV-ZN M8 FOR 48765	12

Cylindrical Flange

Item No.	Description	Position	Item No.	Description	Position	Item No.	Description	Position
AW242	FIXED CYLINDER FLANGE FOR 48765	1	AW243	SEEGERRING 47 UNI 7437 FOR 48765	2	AW244	BEARING 6204-2RS1 20X47X14 FOR 48765	3

PARTS BREAKDOWN

ITEM	MODEL	SERIAL NUMBER
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Spring Group

Item No.	Description	Position	Item No.	Description	Position	Item No.	Description	Position
AW245	SPRING PUSHER FLANGE SF FOR 48765	1	AW247	SPRING ISO-10243 HIGH LOAD Ø8X16 L0=51 FOR 48765	3	AW248	SEEGERRING 32 UNI 7437 FOR 48765	5
AW246	SPRING PUSHER SHAFT FOR 48765	2	AW143	WIDE WASHER ISO 7093 100 HV-ZN M8 FOR 48765	4			

Right Gear

Item No.	Description	Position	Item No.	Description	Position	Item No.	Description	Position
AW249	CONVEYOR DRIVE SHAFT FLANGE SF FOR 48765	1	AW252	CONVEYOR DRIVE SHAFT SF FOR 48765	4	AW255	FREE WHEEL SHEETER 081-1 Z16 FOR 48765	7
AW250	SEEGERRING 52 UNI 7437 FOR 48765	2	AW253	RIGHT SPACER KNURLED CYLINDER FOR 48765	5	AW193	ELASTIC PIN ISO 8752 C60 Ø6X40 FOR 48765	8
AW251	BEARING 3205-2RS1 25X52X20.6 FOR 48765	3	AW254	SPROCKET 0831 ISO-R 606 Z23 ØF22 FOR 48765	6			

Left Gear

Item No.	Description	Position	Item No.	Description	Position	Item No.	Description	Position
AW249	CONVEYOR DRIVE SHAFT FLANGE SF FOR 48765	1	AW252	CONVEYOR DRIVE SHAFT SF FOR 48765	4	AW255	FREE WHEEL SHEETER 081-1 Z16 FOR 48765	7
AW251	BEARING 3205-2RS1 25X52X20.6 FOR 48765	2	AW256	LEFT SPACER KNURLED CYLINDER FOR 48765	5	AW193	ELASTIC PIN ISO 8752 C60 Ø6X40 FOR 48765	8
AW250	SEEGERRING 52 UNI 7437 FOR 48765	3	AW254	SPROCKET 0831 ISO-R 606 Z23 ØF22 FOR 48765	6			

PARTS BREAKDOWN

ITEM	MODEL	SERIAL NUMBER
48765	BE-IT-1500	000001 - 999999

Chain Tensioner

Item No.	Description	Position	Item No.	Description	Position	Item No.	Description	Position
AW257	CHAIN TIGHTENER SUPPORT ASSEMBLY FOR 48764	1	AW243	SEEGERRING 47 UNI 7437 FOR 48764	4	AW167	HEX HEAD SCREW UNI 5739 M8X35 8.8 ZN FOR 48764	7

Handle Assembly

Item No.	Description	Position	Item No.	Description	Position	Item No.	Description	Position
AW260	STD HANDLE FOR 48764	1	AW262	COMPRESSION SPRING ØF1.5 ØE11 P3.5 L40 FOR 48764	3			

Right Table Assembly

Left Table Assembly

[illegible]

PARTS BREAKDOWN

ITEM	MODEL	SERIAL NUMBER
48765	BE-IT-1500	000001 - 999999

Belt Driver

Item No.	Description	Position	Item No.	Description	Position	Item No.	Description	Position
AW322	CONVEYOR BELT DRIVE CYLINDER FOR 48764	1						

Belt Roller

Item No.	Description	Position	Item No.	Description	Position	Item No.	Description	Position
AW323	ZINC-PLATED CONVEYOR BELT TENSION CYLINDER FOR 48764	1						

Motor

Item No.	Description	Position	Item No.	Description	Position	Item No.	Description	Position
AW286	MOTOR 90S B3 3PH 230/400V FOR 48764	1	AW143	WIDE WASHER ISO 7093 100 HV-ZN M8 FOR 48764	4	AR035	GRAIN PP ISO 4026 M8X10 8.8 FOR 48764	7

Inverter

Item No.	Description	Position	Item No.	Description	Position	Item No.	Description	Position
AW290	INVERTER + BOARD 200-240V 1PH 50-60HZ FOR 48764	1						