



Economy Sausage Stuffers
Items 44203, 44205
Instruction Manual



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General Information

Omcan Manufacturing and Distributing Company Inc., Food Machinery of America, Inc. dba Omcan and Omcan Inc. are not responsible for any harm or injury caused due to any person's improper or negligent use of this equipment. The product shall only be operated by someone over the age of 18, of sound mind, and not under the influence of any drugs or alcohol, who has been trained in the correct operation of this machine, and is wearing authorized, proper safety clothing. Any modification to the machine voids any warranty, and may cause harm to individuals using the machine or in the vicinity of the machine while in operation.

CHECK PACKAGE UPON ARRIVAL

Upon receipt of an Omcan shipment please inspect for external damage. If no damage is evident on the external packaging, open carton to ensure all ordered items are within the box, and there is no concealed damage to the machine. If the package has suffered rough handling, bumps or damage (visible or concealed), please note it on the bill of lading before accepting the delivery and contact Omcan within 24 hours, so we may initiate a claim with the carrier. A detailed report on the extent of the damage caused to the machine must be filled out within three days, from the delivery date shown in the shipping documents. Omcan has no recourse for damaged products that were shipped collect or third party.

Before operating any equipment, always read and familiarize yourself with all operation and safety instructions.

Omcan would like to thank you for purchasing this machine. It's of the utmost importance to save these instructions for future reference. Also save the original box and packaging for shipping the equipment if servicing or returning of the machine is required.

Omcan Fabrication et distribution Compagnie Limitée et Food Machinery d'Amérique, dba Omcan et Omcan Inc. ne sont pas responsables de tout dommage ou blessure causé du fait que toute personne ait utilisé cet équipement de façon irrégulière. Le produit ne doit être exploité que par quelqu'un de plus de 18 ans, sain d'esprit, et pas sous l'influence d'une drogue ou d'alcool, qui a été formé pour utiliser cette machine correctement, et est vêtu de vêtements de sécurité appropriés. Toute modification de la machine annule toute garantie, et peut causer un préjudice à des personnes utilisant la machine ou des personnes à proximité de la machine pendant son fonctionnement.

VÉRIFIEZ LE COLIS DÈS RÉCEPTION

Dès réception d'une expédition d'Omcan veuillez inspecter pour dommages externes. Si aucun dommage n'est visible sur l'emballage externe, ouvrez le carton afin de s'assurer que tous les éléments commandés sont dans la boîte, et il n'y a aucun dommage dissimulé à la machine. Si le colis n'a subi aucune mauvaises manipulations, de bosses ou de dommages (visible ou cachée), notez-le sur le bond de livraison avant d'accepter la livraison et contactez Omcan dans les 24 heures qui suivent, pour que nous puissions engager une réclamation auprès du transporteur. Un rapport détaillé sur l'étendue des dommages causés à la machine doit être rempli dans un délai de trois jours, à compter de la date de livraison indiquée dans les documents d'expédition. Omcan n'a aucun droit de recours pour les produits endommagés qui ont été expédiés ou cueilli par un tiers transporteur.

General Information

Avant d'utiliser n'importe quel équipement, toujours lire et vous familiariser avec toutes les opérations et les consignes de sécurité.

Omcan voudrais vous remercier d'avoir choisi cette machine. Il est primordial de conserver ces instructions pour une référence ultérieure. Également conservez la boîte originale et l'emballage pour l'expédition de l'équipement si l'entretien ou le retour de la machine est nécessaire.

Omcan Empresa De Fabricacion Y Distribucion Inc. Y Maquinaria De Alimentos De America, Inc. dba Omcan y Omcan Inc. no son responsables de ningun daño o perjuicio causado por cualquier persona inadecuada o el uso descuidado de este equipo. El producto solo podra ser operado por una persona mayor de 18 años, en su sano juicio y no bajo alguna influencia de droga o alcohol, y que este ha sido entrenado en el correcto funcionamiento de esta máquina, y ésta usando ropa apropiada y autorizada. Cualquier modificación a la máquina anula la garantía y puede causar daños a las personas usando la máquina mientras esta en el funcionamiento.

REVISE EL PAQUETE A SU LLEGADA

Tras la recepcion de un envio Omcan favor inspeccionar daños externos. Si no hay daños evidentes en el empaque exterior, Habra el carton para asegurarse que todos los articulos solicitados estén dentro de la caja y no encuentre daños ocultos en la máquina. Si el paquete ha sufrido un manejo de poco cuidado, golpes o daños (visible o oculto) por favor anote en la factura antes de aceptar la entrega y contacte Omcan dentro de las 24 horas, de modo que podamos iniciar una reclamación con la compañía. Un informe detallado sobre los daños causados a la máquina debe ser llenado en el plazo de tres días, desde la fecha de entrega que se muestra en los documentos de envío. Omcan no tiene ningun recurso por productos dañados que se enviaron a recoger por terceros.

Antes de utilizar cualquier equipo, siempre lea y familiarizarse con todas las instrucciones de funcionamiento y seguridad.

Omcan le gustaría darle las gracias por la compra de esta máquina. Es de la mayor importancia para salvar estas instrucciones para futuras consultas. Además, guarda la caja original y el embalaje para el envío del equipo si servicio técnico o devolución de la máquina que se requiere.

Safety and Warranty

WARNING

Read carefully and understand all INSTRUCTIONS before operating. Failure to follow the safety rules and other basic safety precautions may result in serious personal injury. Save these instructions in a safe place and on hand so that they can be read when required.



Safety and Warranty

GENERAL SAFETY RULES

WARNING: Read and understand all instructions.

WARNING: The warnings, cautions, and instructions discussed in this instruction manual cannot cover all possible conditions or situations that could occur. It must be understood by the operator that common sense and caution are factors which cannot be built into this product, but must be supplied by the operator.

1. Read this owner's manual before attempting to assemble or operate the Stuffer.
2. NEVER use any accessories or parts from other manufacturers. Doing so will void your warranty.
3. Omcan declines any responsibility in the case of improper use of this machine.
4. Thoroughly clean all parts that will come in contact with food before and after using the appliance. Wash all parts by hand and thoroughly dry.
5. Before using the Stuffer, always apply a food grade lubricant to the inside of the Cylinder to decrease the friction.
6. Be sure to keep children away from the machine, serious injury can occur.
7. Be sure the Vertical Stuffer is on a stable work area.
8. DO NOT use the Stuffer while under the influence of drugs or alcohol.

RESIDENTIAL USERS: Vendor assumes no liability for parts or labor coverage for component failure or other damages resulting from installation in non-commercial or residential applications. The right is reserved to deny shipment for residential usage; if this occurs, you will be notified as soon as possible.

6 MONTHS BENCH WARRANTY

Within the warranty period, contact Omcan Inc. at 1-800-465-0234 to schedule a drop off to either an Omcan authorized service depot in the area, or to an Omcan Service warehouse to repair the equipment.

Unauthorized maintenance will void the warranty. Warranty covers part failures, not improper use.

Please see <https://omcan.com/disclaimer> for complete info.

WARNING:

The packaging components are classified as normal solid urban waste and can therefore be disposed of without difficulty.

In any case, for suitable recycling, we suggest disposing of the products separately (differentiated waste) according to the current norms.

DO NOT DISCARD ANY PACKAGING MATERIALS IN THE ENVIRONMENT!

Technical Specifications

Item Number	44203	44205
Type	Vertical - Direct Drive	
Capacity	6 lbs. / 3 kgs.	15 lbs. / 7 kgs.
Funnel Sizes	15mm, 20mm, and 30mm	
Dimensions	6" x 9.3" x 15" 152 x 235 x 381mm	8.7" x 11.8" x 16.7" 220 x 300 x 424mm
Weight	10.6 lbs. / 4.8 kgs.	25.4 lbs. / 11.5 kgs.
Packaging Dimensions	12.2" x 8.7" x 18.9" 310 x 220 x 480mm	15.7" x 12" x 21.7" 400 x 305 x 550mm
Packaging Weight	12.8 lbs. / 5.8 kgs.	28.7 lbs. / 13 kgs.

Operation

1. Clean the parts with soap and water, dry thoroughly and affix the tube.
2. Attach the handle with nut, and then turn the handle counter-clockwise so that the piston moves out of the cylinder.
3. Take the cylinder out and put meat inside.
4. Put the cylinder back.
5. Turn the handle clockwise so that the piston moves into the cylinder. This will begin to push the meat into the casing.
6. Repeat steps 3 through 5 until finished.
7. When finished, to be sure to clean all parts properly with warm soapy water, dry thoroughly, and reassemble.

Maintenance

1. Remove piston and cylinder after using, and wash with warm soapy water, dry thoroughly.
2. Dry body and reassemble, and wipe until clean.

WARNING: Always be as thorough as possible when cleaning and sanitizing components. Any parts exposed to raw meat may harbor or develop bacteria causes illness or death.

WARNING: When cleaning with a sanitizer, always follow the manufacturer's recommendations. Never use products that cause exposed surfaces to render meat unsafe for consumption. Failure to follow this warning may lead to sickness or death!

WARNING: It is recommended that the unit be lubricated with food grade mineral oil to ensure proper functionality.

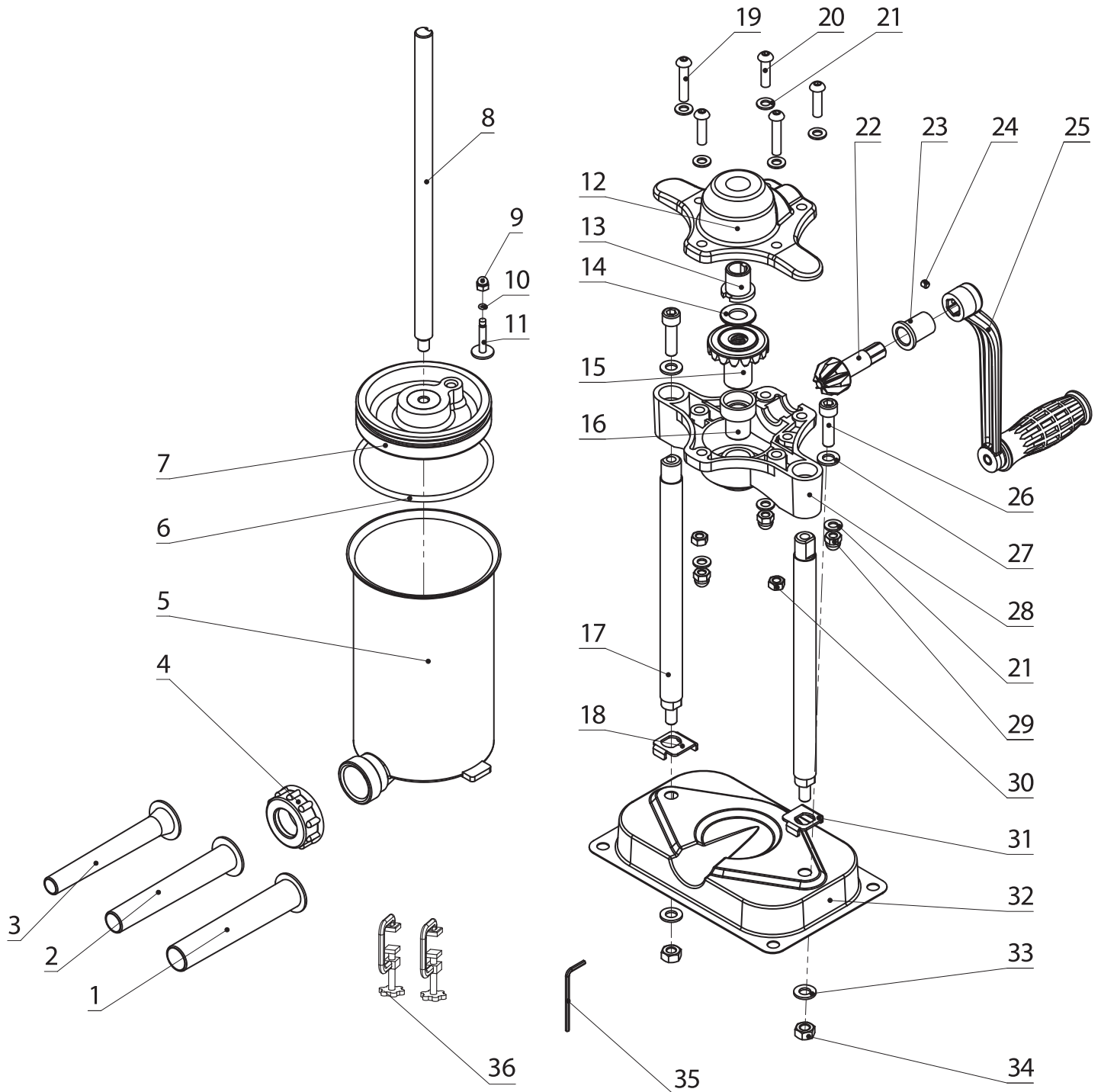
Troubleshooting

Problems	Solutions
Stuffer is hard to crank.	Sausage mixture has become too stiff. Add water to mix.
	Add lubricant (mineral oil or vegetable oil) to the Piston Gasket and the interior of the Cylinder.
Meat is passing by the Piston.	Gasket is not installed.
	Gasket needs to be lubricated.
Casings are bursting when filling.	Casings are old and brittle.
	Casings were not soaked long enough.
	Casings were soaked too long.
	Casings should not have been soaked.
	Casings were filled too tightly.
	Stuffing Tube has a burr and is puncturing the casing.
Stuffing tube is too large for casings.	

Parts Breakdown

Item 44203

Item 44205



Parts Breakdown

Item 44203

Item No.	Description	Position	Item No.	Description	Position	Item No.	Description	Position
AH380	Stuffing Tube Set for 44203	1 - 3	AH391	Plastic Positioning Bushing for 44203	16	AH402	Plain Base Washer for 44203	27
AH381	Retaining Ring for 44203	4	AH392	Vertical Shaft for 44203	17	AH403	Lower Cover for 44203	28
AH382	Cylinder for 44203	5	AH393	Left Stop Plate for 44203	18	AH404	Acorn Nut M8 for 44203	29
72335	O-Ring Piston Gasket for 44203	6	AH394	Long Hexagon Socket Button Head Screw M8x40 for 44203	19	AH405	Hexagon Nut M8 for 44203	30
AH384	Piston for 44203	7	AH395	Hexagon Socket Button Head Screw M8x30 for 44203	20	AH406	Right Stop for 44203	31
AH385	Threaded Rod for 44203	8	AH396	Plain Washer for 44203	21	AH407	Base for 44203	32
AH386	Acorn Nut M6, O Ring for Air Release, Air Release Valve for 44203	9 - 11	AH397	Horizontal Metal Gear for 44203	22	AH408	Base Washer 27mm M10 for 44203	33
AH387	Upper Cover for 44203	12	AH398	Horizontal Gear Bushing for 44203	23	AH409	Base Hexagon Nut M10 for 44203	34
AH388	Metal Fixing Bushing for 44203	13	AH399	Hexagon Socket Set Screw with Flat Point M6x6 for 44203	24	AH410	L-Hexagon Wrench for 44203	35
AH389	Washer for Vertical Gear for 44203	14	AH400	Handle Set for 44203	25	AH411	Clamps for 44203	36
AH390	Vertical Metal Gear for 44203	15	AH401	Hexagon Socket Head Cap Screw M10x35 for 44203	26			

Item 44205

Item No.	Description	Position	Item No.	Description	Position	Item No.	Description	Position
AH412	Stuffing Tube Set for 44205	1 - 3	AH423	Plastic Positioning Bushing for 44205	16	AH434	Plain Base Washer for 44205	27
AH413	Retaining Ring for 44205	4	AH424	Vertical Shaft for 44205	17	AH435	Lower Cover for 44205	28
AH414	Cylinder for 44205	5	AH425	Left Stop Plate for 44205	18	AH436	Acorn Nut M8 for 44205	29
AH415	Piston Gasket for 44205	6	AH426	Long Hexagon Socket Button Head Screw M8x40 for 44205	19	AH437	Hexagon Nut M8 for 44205	30
AH416	Piston for 44205	7	AH427	Hexagon Socket Button Head Screw M8x30 for 44205	20	AH438	Right Stop for 44205	31
AH417	Threaded Rod for 44205	8	AH428	Plain Washer for 44205	21	AH439	Base for 44205	32
AH418	Acorn Nut M6, O Ring for Air Release, Air Release Valve for 44205	9 - 11	AH429	Horizontal Metal Gear for 44205	22	AH440	Base Washer 27mm M10 for 44205	33
AH419	Upper Cover for 44205	12	AH430	Horizontal Gear Bushing for 44205	23	AH441	Base Hexagon Nut M10 for 44205	34
AH420	Metal Fixing Bushing for 44205	13	AH431	Hexagon Socket Set Screw with Flat Point M6x6 for 44205	24	AH442	L-Hexagon Wrench for 44205	35
AH421	Washer for Vertical Gear for 44205	14	AH432	Handle Set for 44205	25	AH443	Clamps for 44205	36
AH422	Vertical Metal Gear for 44205	15	AH433	Hexagon Socket Head Cap Screw M10x35 for 44205	26			



Warranty Registration

Thank you for purchasing an Omcan product. To register your warranty for this product, complete the information below, tear off the card at the perforation and then send to the address specified below. You can also register online by visiting:

Merci d'avoir acheté un produit Omcan. Pour enregistrer votre garantie pour ce produit, complétez les informations ci-dessous, détachez la carte au niveau de la perforation, puis l'envoyer à l'adresse spécifiée ci-dessous. Vous pouvez également vous inscrire en ligne en visitant:

Gracias por comprar un producto Omcan usted. Para registrar su garantía para este producto, complete la información a continuación, cortar la tarjeta en la perforación y luego enviarlo a la dirección indicada a continuación. También puede registrarse en línea en:

<https://omcan.com/warranty-registration/>

For mailing in Canada

Pour postale au Canada

Por correo en Canadá

OMCAN

PRODUCT WARRANTY REGISTRATION

3115 Pepper Mill Court,

Mississauga, Ontario

Canada, L5L 4X5

For mailing in the US

Pour diffusion aux États-Unis

Por correo en los EE.UU.

OMCAN

PRODUCT WARRANTY REGISTRATION

4450 Witmer Industrial Estates, Unit 4,

Niagara Falls, New York

USA, 14305

or email to: service@omcan.com



Purchaser's Information

Name: _____

Address: _____

City: _____ Province or State: _____ Postal or Zip: _____

Country: _____

Dealer from which Purchased: _____

Dealer City: _____ Dealer Province or State: _____

Invoice: _____

Model Name: _____ Model Number: _____

Machine Description: _____

Date of Purchase (MM/DD/YYYY): _____

Would you like to extend the warranty? Yes No

Company Name: _____

Telephone: _____

Email Address: _____

Type of Company:

Restaurant Bakery Deli

Butcher Supermarket Caterer

Institution (*specify*): _____

Other (*specify*): _____

Serial Number: _____

Date of Installation (MM/DD/YYYY): _____

Thank you for choosing Omcan | Merci d'avoir choisi Omcan | Gracias por elegir Omcan



Since 1951 Omcan has grown to become a leading distributor of equipment and supplies to the North American food service industry. Our success over these many years can be attributed to our commitment to strengthen and develop new and existing relationships with our valued customers and manufacturers. Today with partners in North America, Europe, Asia and South America, we continually work to improve and grow the company. We strive to offer customers exceptional value through our qualified local sales and service representatives who provide convenient access to over 6,500 globally sourced products.

Depuis 1951 Omcan a grandi pour devenir un des “leaders” de la distribution des équipements et matériel pour l’industrie des services alimentaires en Amérique du Nord. Notre succès au cours de ces nombreuses années peut être attribué à notre engagement à renforcer et à développer de nouvelles et existantes relations avec nos clients et les fabricants de valeur. Aujourd’hui avec des partenaires en Amérique du Nord, Europe, Asie et Amérique du Sud, nous travaillons continuellement à améliorer et développer l’entreprise. Nous nous efforçons d’offrir à nos clients une valeur exceptionnelle grâce à nos ventes locales qualifiées et des représentants de service qui offrent un accès facile à plus de 6500 produits provenant du monde entier.

Desde 1951 Omcan ha crecido hasta convertirse en un líder en la distribución de equipos y suministros de alimentos en América del Norte industria de servicios. Nuestro éxito en estos años se puede atribuir a nuestro compromiso de fortalecer y desarrollar nuevas relaciones existentes con nuestros valiosos clientes y fabricantes. Hoy con socios de América del Norte, Europa, Asia y América del Sur, que trabajan continuamente para mejorar y crecer la empresa. Nos esforzamos por ofrecer a nuestros clientes valor excepcional a través de nuestro local de ventas y representantes de los servicios que proporcionan un fácil acceso a más de 6,500 productos con origen a nivel mundial.

